
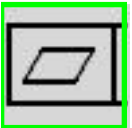
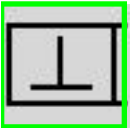
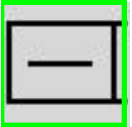
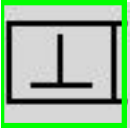
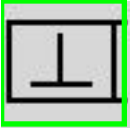
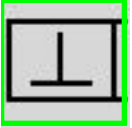
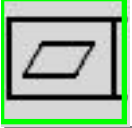
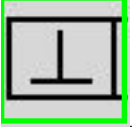
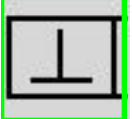
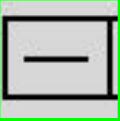
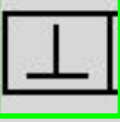
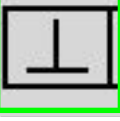

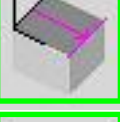
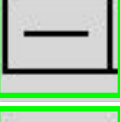




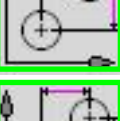
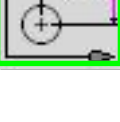


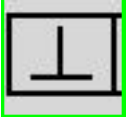



Plan pomiarowy	Data		
	10 lipca 2013		
Nr rysunku	Godzina	Zlecenie	CMM
	11:34:04		MMZ_G
Kontroler	CMM	Nr sztuki	
Szymon Zankowski	C32Bit	H11 07.2013.	

Rzecz.	Nominal	Górna tol.	Dolna tol.	Odchyłka
 Wynik ogólny Wszystkie charakterystyki: 25 Poza tolerancja: 1 Poza granica ostrzeżenia: 0 Nie wykonano: 0				
	1 DIN Ebenheit Basis A			---
	0.0061	0.0000	0.0100	0.0061
	2 DIN Rechtwinkligkeit B zu A			----
	0.0095	0.0000	0.0100	0.0095
	3 DIN Geradheit B			--
	0.0029	0.0000	0.0100	0.0029
	4 DIN Rechtwinkligkeit C re			---
	0.0057	0.0000	0.0100	0.0057
	4 DIN Rechtwinkligkeit C li			---
	0.0051	0.0000	0.0100	0.0051
	4 DIN Rechtwinkligkeit C gesamt			---
	0.0057	0.0000	0.0100	0.0057
	5 DIN Ebenheit C			---
	0.0052	0.0000	0.0100	0.0052
	6 DIN Rechtwinkligkeit 1246 zu A			--
	0.0038	0.0000	0.0100	0.0038
	6 DIN Rechtwinkligkeit 1246 zu B			-
	0.0020	0.0000	0.0100	0.0020

	Rzecz.	Nominal	Górna tol.	Dolna tol.	Odchyłka
	7 DIN Geradheit D 0.0043	0.0000	0.0100		-- 0.0043
	8 DIN Rechtwinkligkeit D zu A 0.0094	0.0000	0.0100		---- 0.0094
	8 DIN Rechtwinkligkeit D zu C 0.0037	0.0000	0.0100		-- 0.0037
	9 DIN Parallelität zu D 0.0082	0.0000	0.0100		---- 0.0082
	Mass 1277 -1276.9847	-1277.0000	0.2000	-0.2000	- 0.0153
	Info DIN Geradheit Anlage 1277 0.0048	0.0000	0.0100		-- 0.0048
	10 DIN Parallelität 126.5 zu D 0.0059	0.0000	0.0400		- 0.0059
	11 DIN Parallelität 25.5 zu C 0.0173	0.0000	0.0400		-- 0.0173
	12 Durchmesser 15.1 15.0104	15.0000	0.0180	0.0000	- 0.0104
	12 Durchmesser 15.2 15.0111	15.0000	0.0180	0.0000	- 0.0111
	13 Pos. 98 in -X 225.4966	225.5000	0.0100	-0.0100	-- -0.0034
	14 Pos. 99 in -X 185.4979	185.5000	0.0100	-0.0100	- -0.0021

Nazwa CM	Kontroler Szymon Zankowski	Godzina 11:34:04	Data 10 lipca 2013	
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	Rzecz.	Nominal	Górna tol.	Dolna tol.	Odchyłka
	15 Durchmesser 80 H8 80.0235	80.0000	0.0460	0.0000	- 0.0235
	16 DIN Parallelität 10.5 zu A 0.0100	0.0000	0.0100		---- 0.0100
	17 DIN Rechtwinkligkeit E zu A 0.0061	0.0000	0.0100		--- 0.0061
	18 Durchmesser 115 J6 115.0164	115.0000	0.0160	-0.0060	0.0004 0.0164