
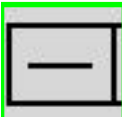
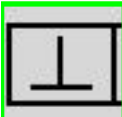

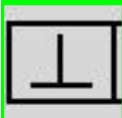

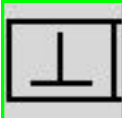

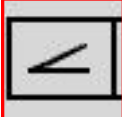

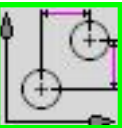
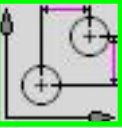
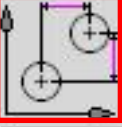
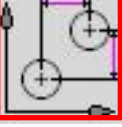
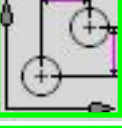
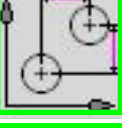
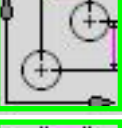
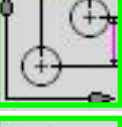
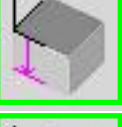
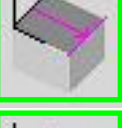
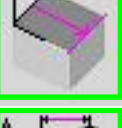



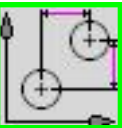
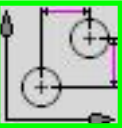
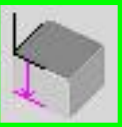
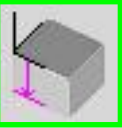
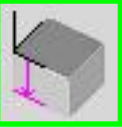
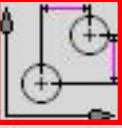
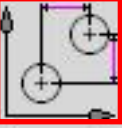
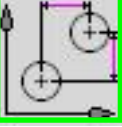
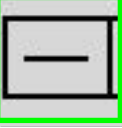
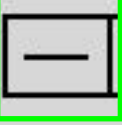
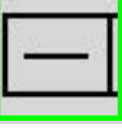
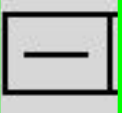
Plan pomiarowy	Data 6 czerwca 2013	
Nr rysunku	Godzina 12:27:05	Zlecenie
Kontroler Szymon Zankowski	CMM C32Bit	Nr sztuki H1 06.2013.2

Rzecz.	Nominal	Górna tol.	Dolna tol.	Odchyłka
 Wynik ogólny Wszystkie charakterystyki Poza tolerancja: 6 Poza granica ostrzeżenia: 0 Nie wykonano: 0				
 K01 - Prostoliniowosc 0.0085	0.0000	0.0150		--- 0.0085
 K02 - Prostopadlosc 0.0049	0.0000	0.0100		-- 0.0049
 K03 - Równoleglosc 0.0095	0.0000	0.0100		---- 0.0095
 K04 - Prostopadlosc 0.0051	0.0000	0.0100		--- 0.0051
 K05 - Równoleglosc 0.0099	0.0000	0.0100		---- 0.0099
 K06 - Prostopadlosc 0.0070	0.0000	0.0100		--- 0.0070
 K07 - Plaskosc 0.0149	0.0000	0.0200		--- 0.0149
 K08 - Nachylenie 0.0163	0.0000	0.0100		0.0063 0.0163
 Kat pomiedzy B i D 44.9983	45.0000			-0.0017

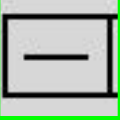


	Rzecz.	Nominal	Górna tol.	Dolna tol.	Odchyłka
	K09 - Plaskosc 0.0162	0.0000	0.0200		---- 0.0162
	K10 - Prostopadlosc 0.0091	0.0000	0.0100		---- 0.0091
	K11 - Równoleglosc 0.0074	0.0000	0.0100		--- 0.0074
	K12 - Prostopadlosc 0.0080	0.0000	0.0100		---- 0.0080
	K13 - Prostoliniowosc 0.0073	0.0000	0.0100		--- 0.0073
	K14 - Równoleglosc 0.0165	0.0000	0.0200		---- 0.0165
	K15 - Równoleglosc 0.0140	0.0000	0.0100		0.0040 0.0140
	K16 - Prostopadlosc do B 0.0043	0.0000	0.0150		-- 0.0043
	K16 - Prostopadlosc do C 0.0082	0.0000	0.0150		--- 0.0082
	K17 - Prostopadlosc do B 0.0054	0.0000	0.0150		-- 0.0054
	K17 - Prostopadlosc do C 0.0046	0.0000	0.0150		-- 0.0046
	K18 - Równoleglosc 0.0035	0.0000	0.0150		- 0.0035

	Rzecz.	Nominal	Górna tol.	Dolna tol.	Odchyłka
	K19 - Prostopadlosc do D 0.0148	0.0000	0.0150		---- 0.0148
	K19 - Prostopadlosc do E 0.0133	0.0000	0.0150		---- 0.0133
	K20 - Prostopadlosc do D 0.0044	0.0000	0.0150		-- 0.0044
	K20 - Prostopadlosc do E 0.0045	0.0000	0.0150		-- 0.0045
	K21 - Równoleglosc 0.0051	0.0000	0.0150		-- 0.0051
	K22 - Prostopadlosc do D 0.0088	0.0000	0.0150		--- 0.0088
	K22 - Prostopadlosc do E 0.0092	0.0000	0.0150		--- 0.0092
	K23 - Równoleglosc 0.0039	0.0000	0.0150		-- 0.0039
	K24 - Prostopadlosc do D 0.0121	0.0000	0.0150		---- 0.0121
	K24 - Prostopadlosc do E 0.0093	0.0000	0.0150		--- 0.0093
	K25 - Równoleglosc 0.0110	0.0000	0.0150		--- 0.0110
	K27 - Równoleglosc 0.0044	0.0000	0.0100		-- 0.0044

Rzecz.	Nominal	Górna tol.	Dolna tol.	Odchyłka
 L240 240.0112	240.0000	0.1000	-0.1000	- 0.0112
 L3540_1 3540.0325	3540.0000	0.1000	-0.1000	-- 0.0325
 L3540_2 3540.1082	3540.0000	0.1000	-0.1000	0.0082 0.1082
 L1090 1090.1301	1090.0000	0.1000	-0.1000	0.0301 0.1301
 L2950 2949.9257	2950.0000	0.1000	-0.1000	--- -0.0743
 L2564 2564.0463	2564.0000	0.1000	-0.1000	-- 0.0463
 L1579,5 1579.5300	1579.5000	0.1000	-0.1000	-- 0.0300
 L910 910.0380	910.0000	0.1000	-0.1000	-- 0.0380
 L407,75 -407.8248	-407.7500	0.1000	-0.1000	--- -0.0748
 L370 369.9999	370.0000	0.1000	-0.1000	 -0.0001
 L840 840.0158	840.0000	0.1000	-0.1000	- 0.0158
 L532 532.0173	532.0000	0.1000	-0.1000	- 0.0173

	Rzecz.	Nominal	Górna tol.	Dolna tol.	Odchyłka
	L15_1 15.0013	15.0000	0.0100	-0.0100	- 0.0013
	L15_2 15.0052	15.0000	0.0100	-0.0100	--- 0.0052
	L3_1 -3.0751	-3.0000	0.1000	-0.1000	---- -0.0751
	L3_2 -3.0724	-3.0000	0.1000	-0.1000	--- -0.0724
	L3_3 -3.0624	-3.0000	0.1000	-0.1000	--- -0.0624
	L3_4 3.1072	3.0000	0.1000	-0.1000	0.0072 0.1072
	L3_5 3.1003	3.0000	0.1000	-0.1000	0.0003 0.1003
	L52 52.0174	52.0000	0.1000	0.0000	--- 0.0174
	Prostoliniowosc pow. B 0.0104	0.0000	0.0200		--- 0.0104
	Prostoliniowosc pow. B - L370 0.0105	0.0000	0.0200		--- 0.0105
	Prostoliniowosc pow. B - L840 0.0091	0.0000	0.0200		-- 0.0091
	Prostoliniowosc L370 0.0052	0.0000	0.0150		-- 0.0052

Nazwa CM	Kontroler Szymon Zankowski	Godzina 12:27:05	Data 6 czerwca 2013	
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	Rzecz.	Nominal	Górna tol.	Dolna tol.	Odchyłka
	Prostoliniowosc L840 0.0073	0.0000	0.0150		-- 0.0073
	Dystans X-164,1 Z82,4_X 164.1478	164.1000	0.1000	-0.1000	-- 0.0478
	Dystans X-164,1 Z82,4_Z 82.3890	82.4000	0.1000	-0.1000	- -0.0110